



US009261074B2

(12) **United States Patent**
Jacobsen

(10) **Patent No.:** **US 9,261,074 B2**
(45) **Date of Patent:** **Feb. 16, 2016**

(54) **VARIABLE BOLT PARAMETERS FOR A WIND TURBINE ROTOR BLADE**

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(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 544 days.

(21) Appl. No.: **13/679,126**

(22) Filed: **Nov. 16, 2012**

(65) **Prior Publication Data**

US 2014/0140850 A1 May 22, 2014

(51) **Int. Cl.**
F03D 11/00 (2006.01)
F03D 1/06 (2006.01)

(52) **U.S. Cl.**
CPC **F03D 1/0658** (2013.01); **F03D 1/0675**
(2013.01); **F03D 1/0691** (2013.01); **Y02E**
10/721 (2013.01)

(58) **Field of Classification Search**

CPC F03D 1/0675; F03D 1/0691; F03D 1/0658
USPC 416/428
See application file for complete search history.

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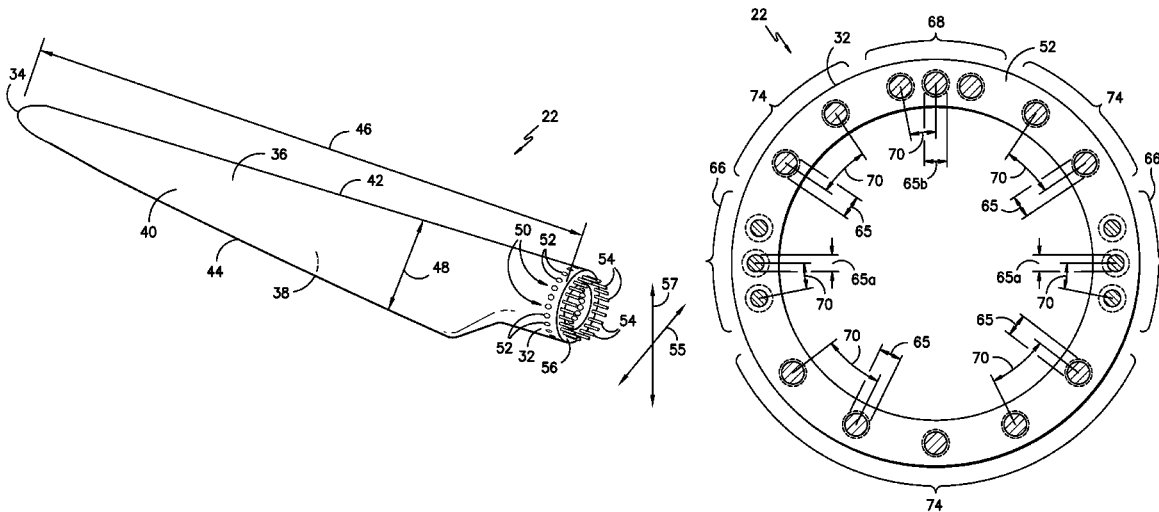
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(57) **ABSTRACT**

A rotor blade for a wind turbine is disclosed. The rotor blade may include a body extending lengthwise between a blade root and a blade tip. The body may include a pressure side and a suction side extending between a leading edge and a trailing edge. In addition, the rotor blade may include a plurality of bolts extending from the blade root. A bolt parameter of the bolts may be varied for at least two of the bolts based on the loads transmitted through the blade root.

14 Claims, 7 Drawing Sheets



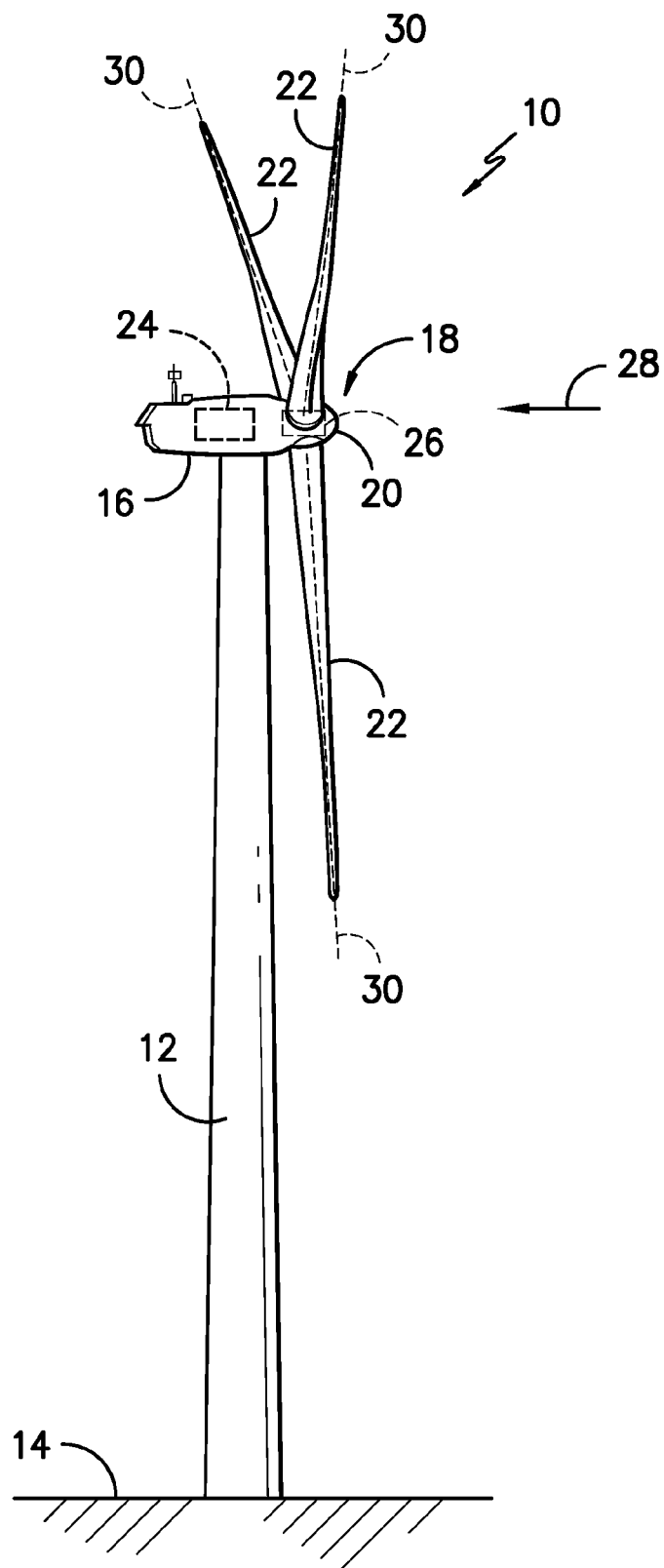
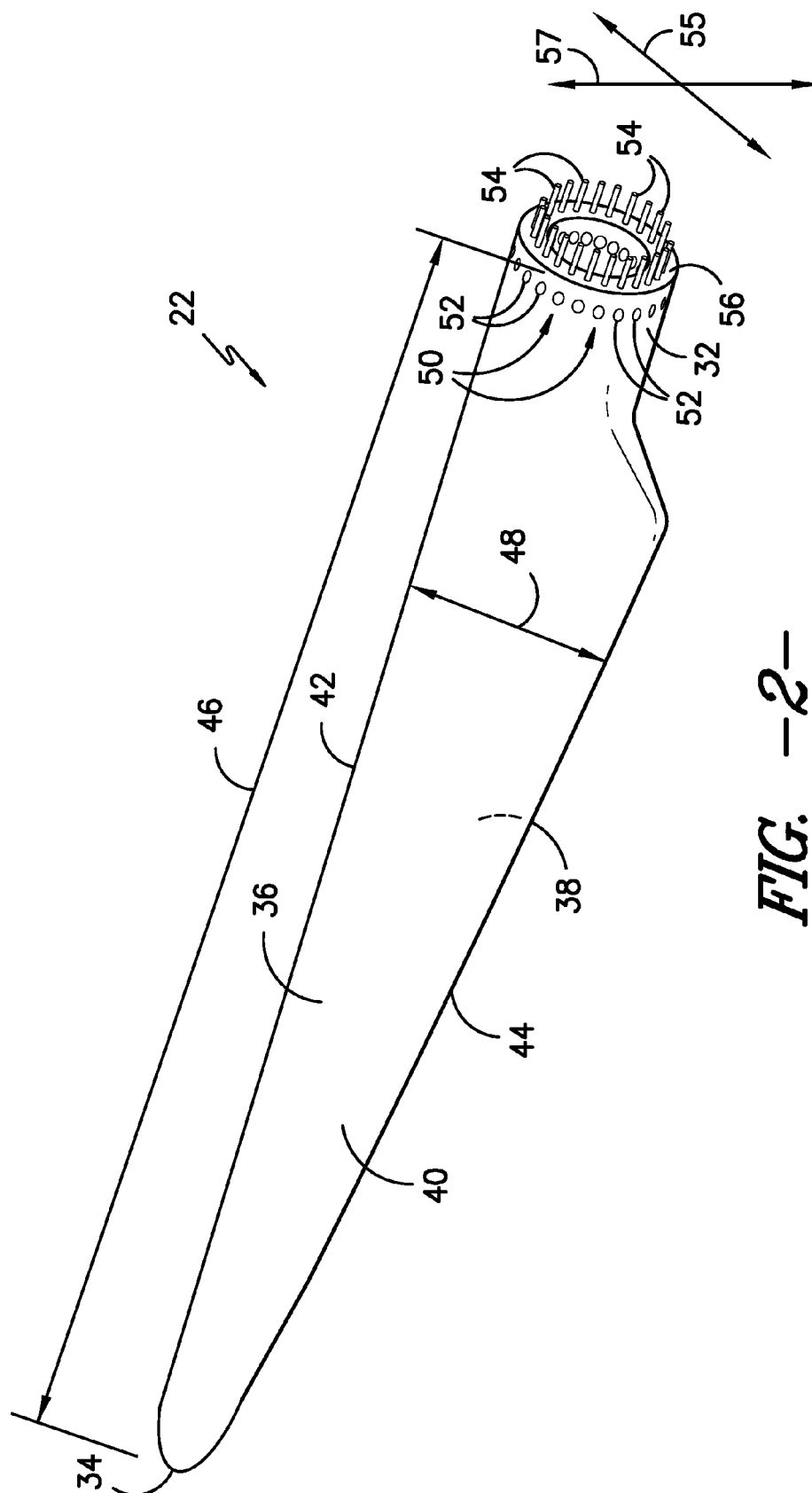


FIG. -1-



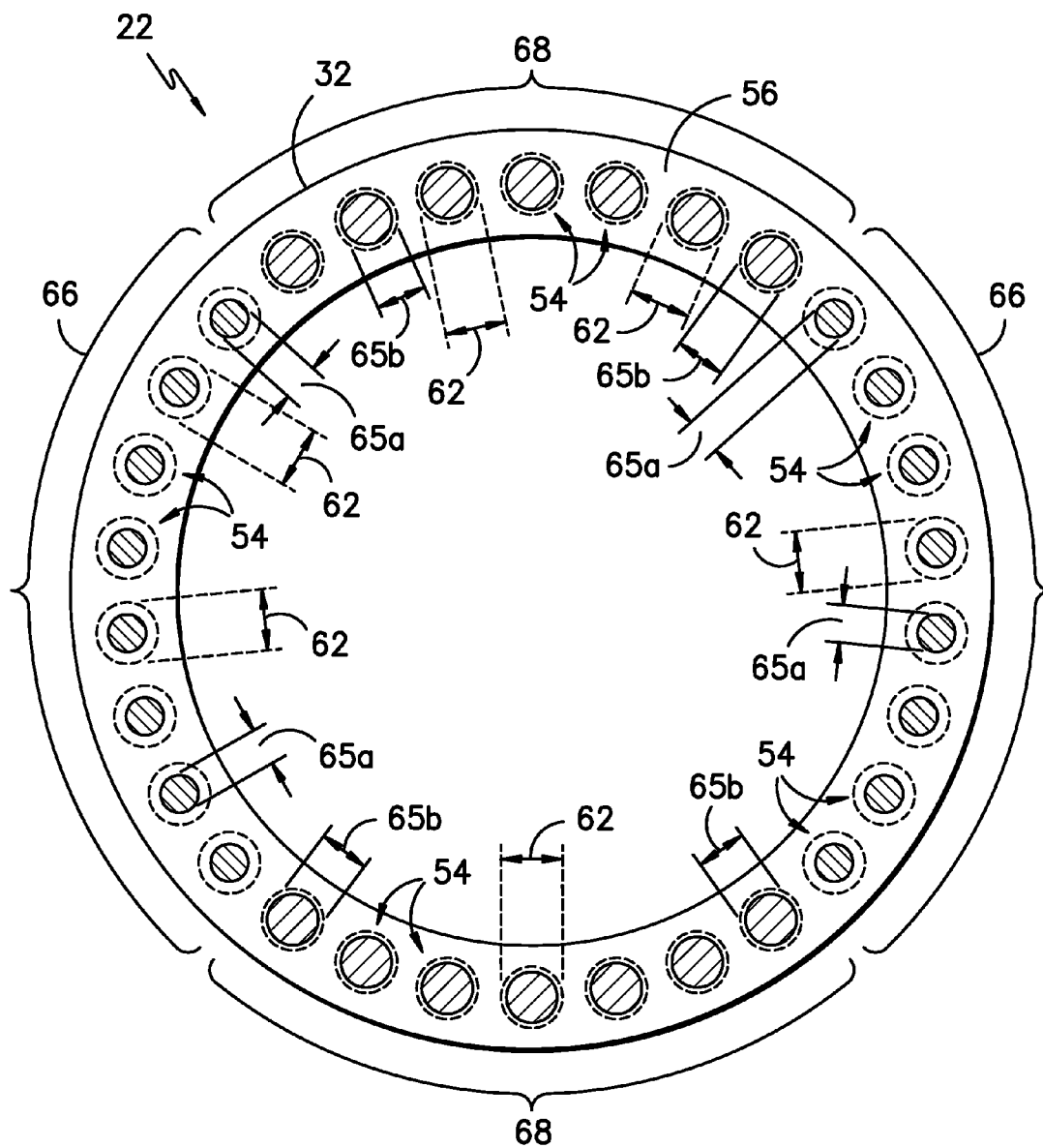


FIG. -3-

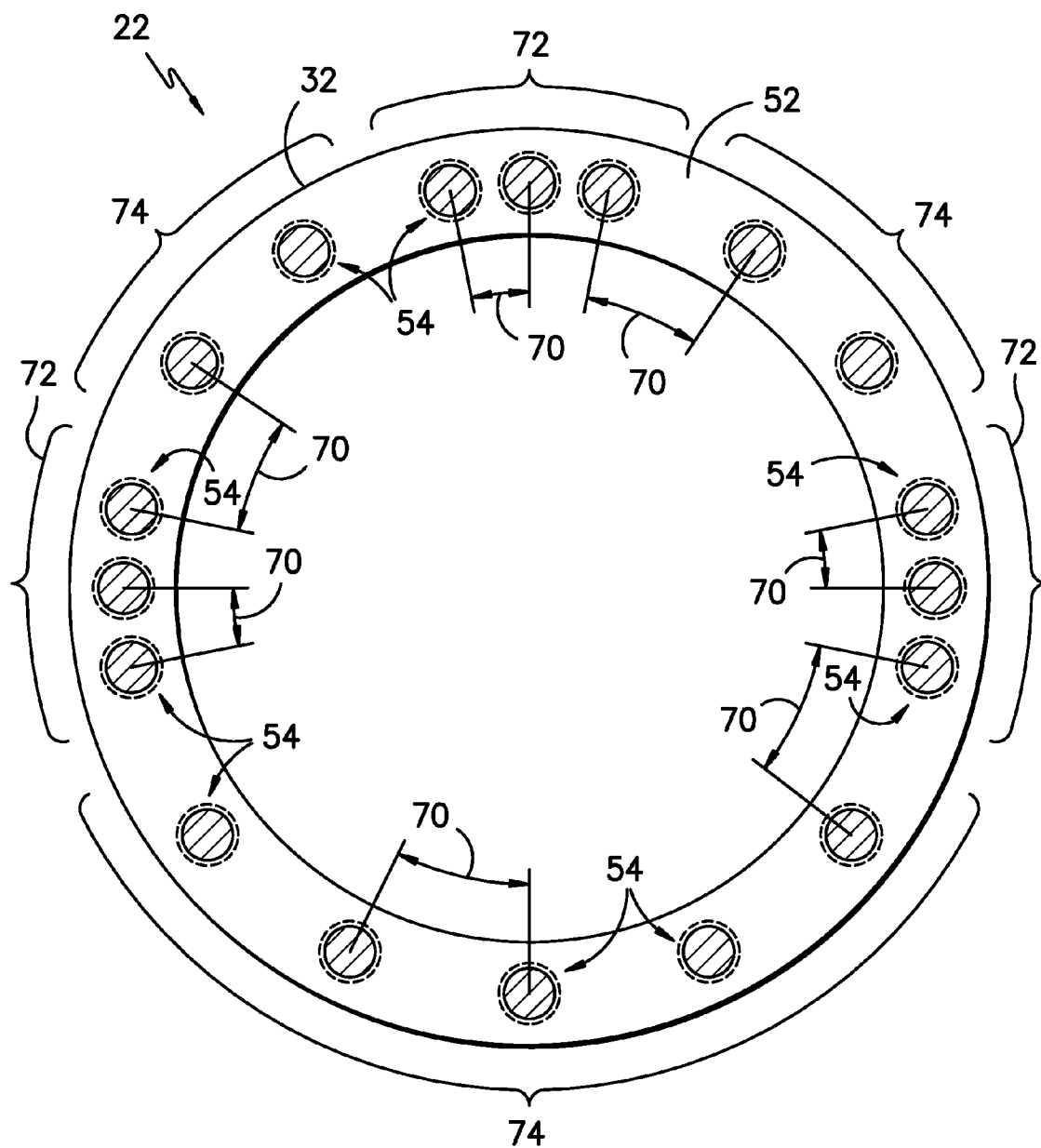


FIG. -4-

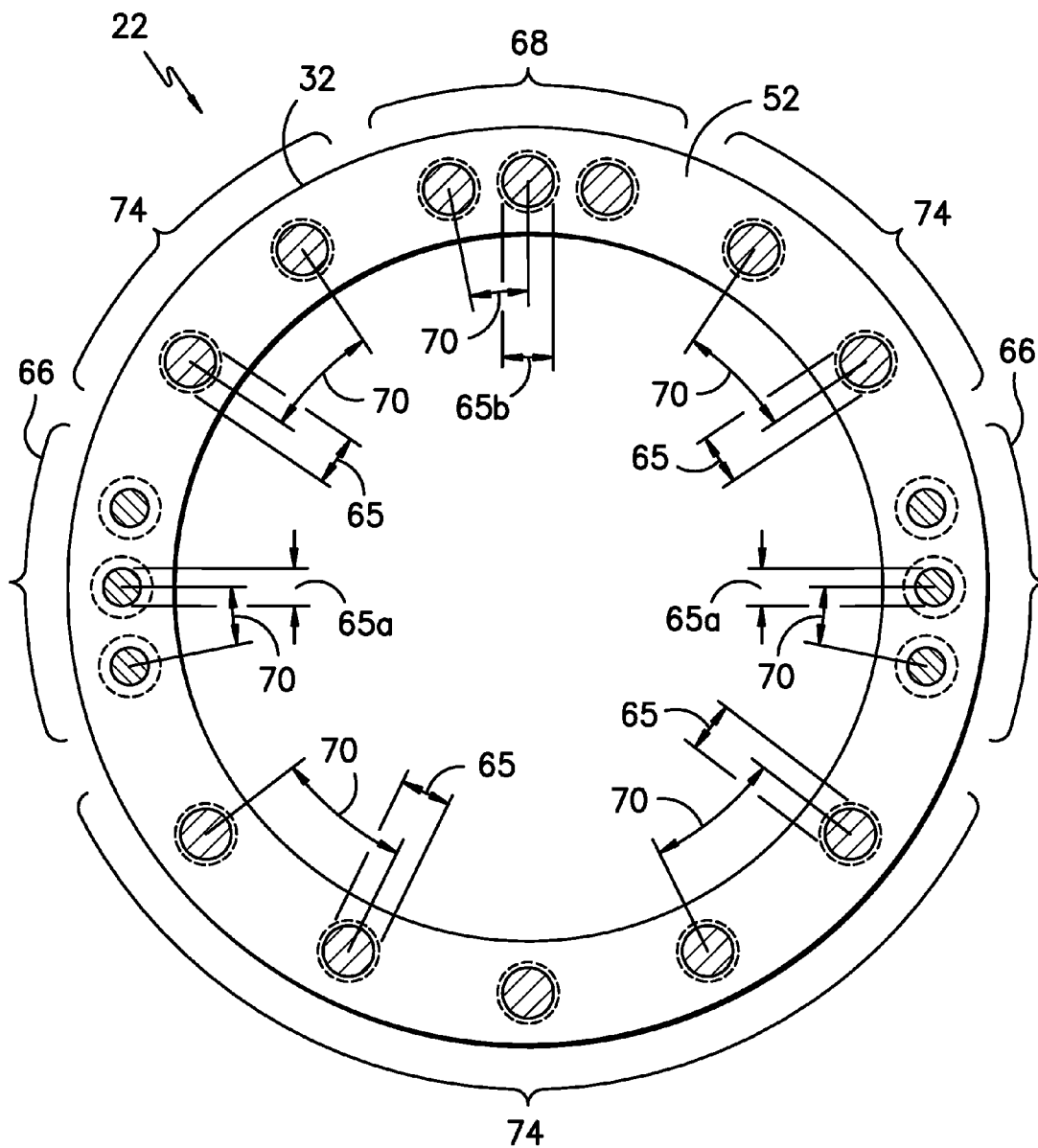


FIG. -5-

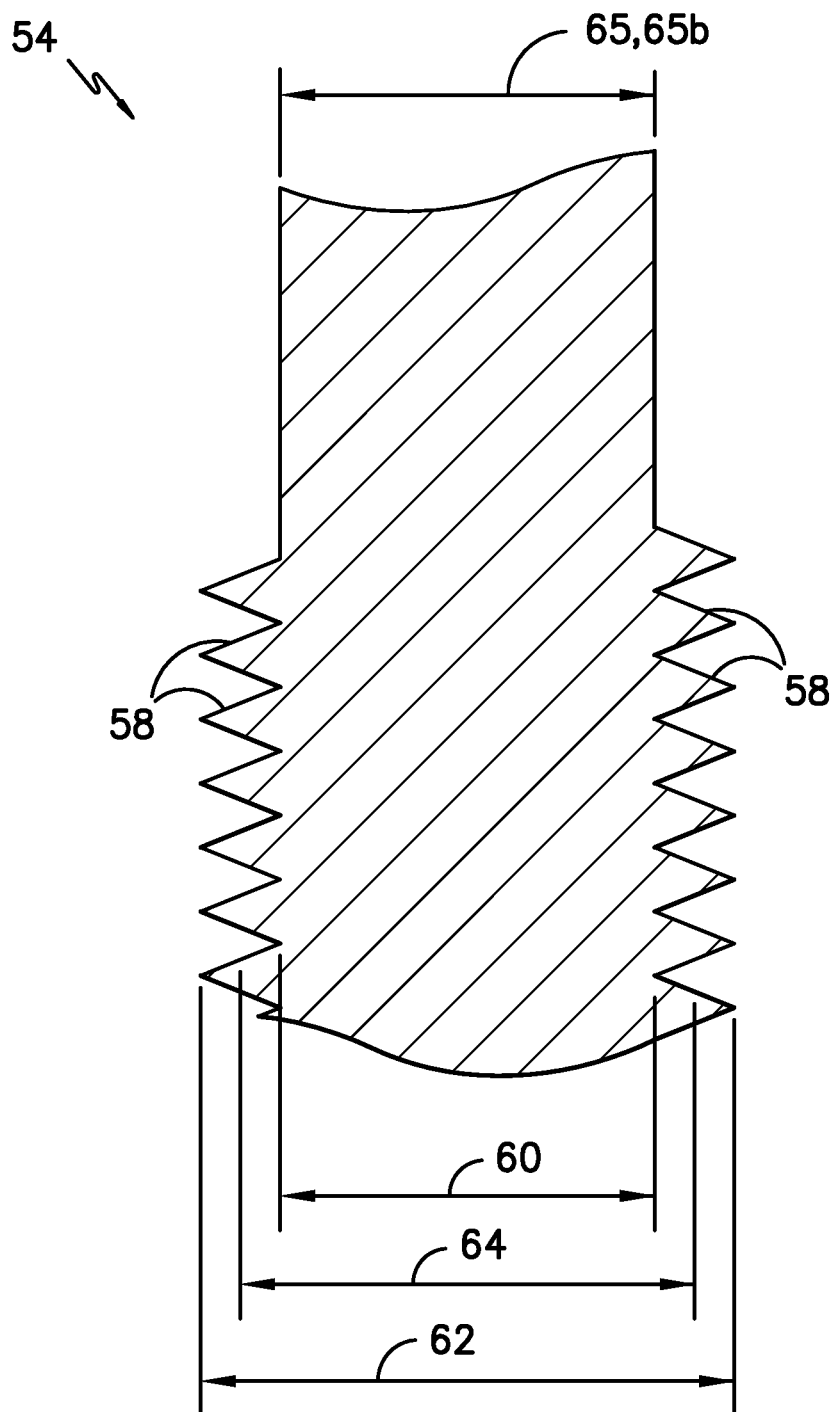


FIG. -6-

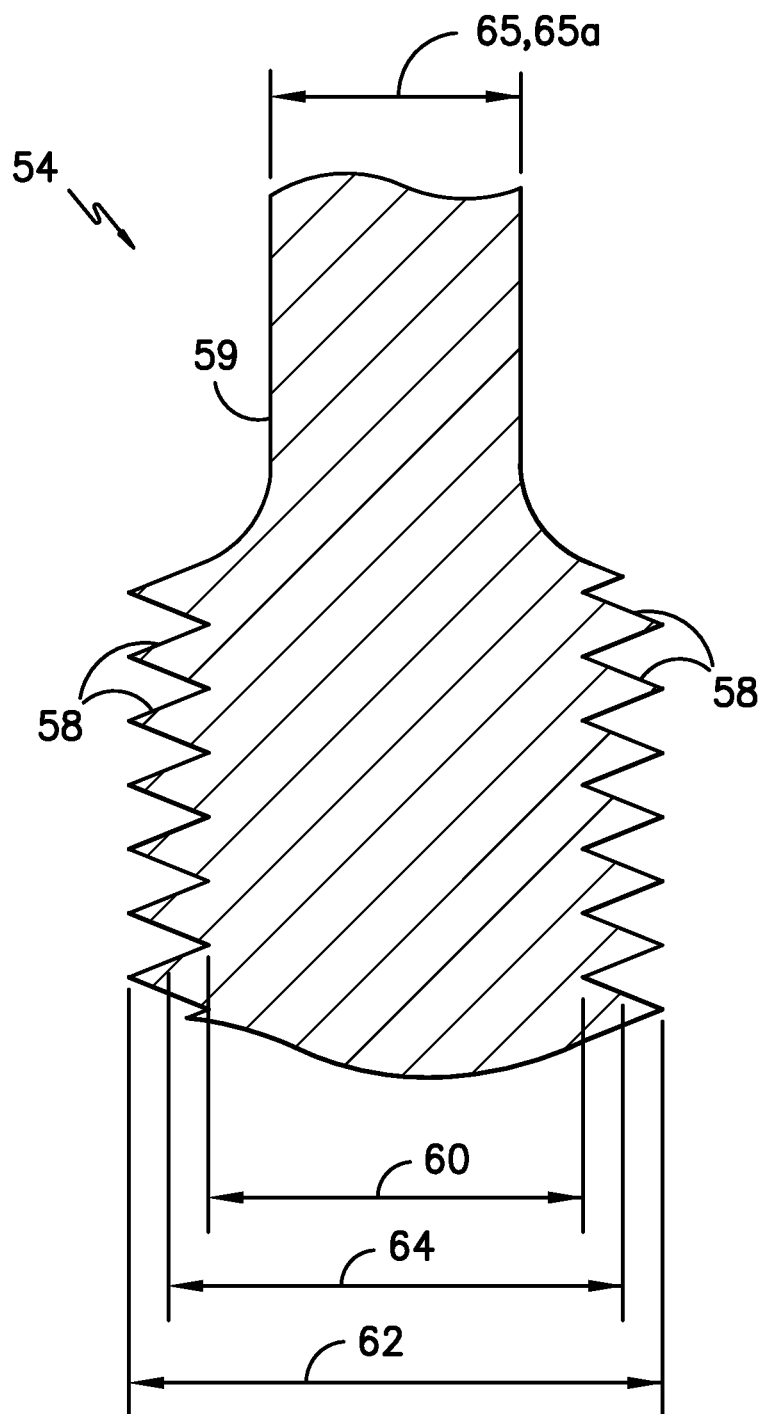


FIG. - 7 -

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VARIABLE BOLT PARAMETERS FOR A WIND TURBINE ROTOR BLADE

FIELD OF THE INVENTION

The present subject matter relates generally to wind turbines and, more particularly, to a rotor blade including bolts having one or more variable bolt parameters (e.g., variable bolt diameters and/or variable circumferential spacing).

BACKGROUND OF THE INVENTION

Wind power is considered one of the cleanest, most environmentally friendly energy sources presently available, and wind turbines have gained increased attention in this regard. A modern wind turbine typically includes a tower, generator, gearbox, nacelle, and one or more rotor blades. The rotor blades capture kinetic energy from wind using known foil principles and transmit the kinetic energy through rotational energy to turn a shaft coupling the rotor blades to a gearbox, or if a gearbox is not used, directly to the generator. The generator then converts the mechanical energy to electrical energy that may be deployed to a utility grid.

During the operation of a wind turbine, each rotor blade is subjected to deflection and/or twisting due to the aerodynamic wind loads acting on the blade, which results in various reaction loads being transmitted through the blade root and into the wind turbine hub via the root bolts coupled between the blade root and the hub. For example, fatigue loads are often transmitted through the blade root along an edgewise direction of the rotor blade while highest extreme blade bending loads are often transmitted through the blade root along a flapwise direction of the rotor blade. As a result, the bolts located along the edgewise portions of the blade root are subjected to different load conditions than the bolts located along the flapwise portions of the blade root. However, conventional rotor blades typically include bolts installed at the blade root that have uniform/constant bolt parameters (e.g., constant bolt diameters and constant circumferential spacing around the blade root). As such, the blade root/bolts must be oversized to accommodate the differing load conditions experienced around the circumference of the blade root.

Accordingly, a rotor blade including bolts having one or more bolt parameters that are specifically tailored to accommodate the differing load conditions experienced around the circumference of the blade root would be welcomed in the technology.

BRIEF DESCRIPTION OF THE INVENTION

Aspects and advantages of the invention will be set forth in part in the following description, or may be obvious from the description, or may be learned through practice of the invention.

In one aspect, the present subject matter is directed to a rotor blade for a wind turbine. The rotor blade may include a body extending lengthwise between a blade root and a blade tip. The body may include a pressure side and a suction side extending between a leading edge and a trailing edge. In addition, the rotor blade may include a plurality of bolts extending from the blade root. A bolt parameter of the bolts may be varied for at least two of the bolts based on the loads transmitted through the blade root.

In another aspect, the present subject matter is directed to a rotor blade for a wind turbine. The rotor blade may include a body extending lengthwise between a blade root and a blade tip. The body may include a pressure side and a suction side

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extending between a leading edge and a trailing edge. In addition, the rotor blade may include a plurality of bolts extending from the blade root. A bolt diameter of the bolts may be varied for at least two of the bolts.

In a further aspect, the present subject matter is directed to a rotor blade for a wind turbine. The rotor blade may include a body extending lengthwise between a blade root and a blade tip. The body may include a pressure side and a suction side extending between a leading edge and a trailing edge. In addition, the rotor blade may include a plurality of bolts extending from the blade root. A circumferential spacing of the bolts may be varied around at least a portion of a circumference of the blade root.

These and other features, aspects and advantages of the present invention will become better understood with reference to the following description and appended claims. The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate embodiments of the invention and, together with the description, serve to explain the principles of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

A full and enabling disclosure of the present invention, including the best mode thereof, directed to one of ordinary skill in the art, is set forth in the specification, which makes reference to the appended figures, in which:

FIG. 1 illustrates a perspective view of one embodiment of a wind turbine;

FIG. 2 illustrates a perspective view of one embodiment of a rotor blade in accordance with aspects of the present subject matter;

FIG. 3 illustrates a root-end view of the rotor blade shown in FIG. 2, particularly illustrating one embodiment of the rotor blade including bolts having variable bolt diameters;

FIG. 4 illustrates another root-end view of the rotor blade shown in FIG. 2, particularly illustrating one embodiment of the rotor blade including bolts having variable circumferential spacing;

FIG. 5 illustrates a further root-end view of the rotor blade shown in FIG. 2, particularly illustrating one embodiment of the rotor blade including bolts having both variable bolt diameters and variable circumferential spacing;

FIG. 6 illustrates a partial, cross-sectional view of a bolt, particularly illustrating the various bolt diameters defined by the bolt; and

FIG. 7 illustrates a partial, cross-sectional view of another bolt, particularly illustrating the bolt having a smaller shank diameter than the bolt shown in FIG. 6.

DETAILED DESCRIPTION OF THE INVENTION

Reference now will be made in detail to embodiments of the invention, one or more examples of which are illustrated in the drawings. Each example is provided by way of explanation of the invention, not limitation of the invention. In fact, it will be apparent to those skilled in the art that various modifications and variations can be made in the present invention without departing from the scope or spirit of the invention. For instance, features illustrated or described as part of one embodiment can be used with another embodiment to yield a still further embodiment. Thus, it is intended that the present invention covers such modifications and variations as come within the scope of the appended claims and their equivalents.

In general, the present subject matter is directed to a rotor blade including bolts having one or more variable bolt param-

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eters. Specifically, in several embodiments, the bolt parameter(s) may be varied to accommodate the varying load conditions present at different locations around the circumference of the blade root. For instance, in several embodiments, the diameter of each bolt may be selected based on the type of load transmitted through the blade root at the specific circumferential location of such bolt. For example, smaller bolt shank diameters may allow for the bolts to be more fatigue resistant while larger bolt shank diameters may allow for the bolts to have increased extreme bending load capabilities. Thus, in a particular embodiment, bolts with smaller shank diameters may be positioned along the portions of the blade root that are subjected to fatigue loads (e.g., the edgewise portions of the blade root) and bolts with larger shank diameters may be positioned along the portions of the blade root that are subjected to bending loads (e.g., the flapwise portions of the blade root). Such tailoring of the bolt diameters based on the specific loading conditions of the blade root may generally allow for a smaller, cheaper blade root to be designed and/or allow for a heavier blade to be supported.

In other embodiments, the circumferential spacing of the bolts may be varied based on the differing load conditions of the blade root. For example, in one embodiment, the circumferential spacing of the bolts may be largest along the portions of the blade root experiencing the lowest loads while the circumferential spacing of the bolts may be smallest along the portions of the blade root experiencing the highest loads. Such tailoring of the circumferential spacing of the bolts may generally allow for the total number of bolts needed to support the loads transmitted through the blade root to be reduced, thereby reducing the overall cost of the blade root.

Referring now to the drawings, FIG. 1 illustrates perspective view of one embodiment of a wind turbine 10. As shown, the wind turbine 10 includes a tower 12 extending from a support surface 14, a nacelle 16 mounted on the tower 12, and a rotor 18 coupled to the nacelle 16. The rotor 18 includes a rotatable hub 20 and at least one rotor blade 22 coupled to and extending outwardly from the hub 20. For example, in the illustrated embodiment, the rotor 18 includes three rotor blades 22. However, in an alternative embodiment, the rotor 18 may include more or less than three rotor blades 22.

Additionally, the wind turbine 10 may also include a turbine control system or turbine controller 24 centralized within the nacelle 16. However, it should be appreciated that the turbine controller 24 may be disposed at any location on or in the wind turbine 10, at any location on the support surface 14 or generally at any other location. The turbine controller 24 may be configured to control the various operating modes (e.g., start-up or shut-down sequences) and/or the components of the wind turbine 10. For example, the turbine controller 24 may be configured to transmit suitable control signals to a pitch controller 26 mounted within the rotor hub 20 for controlling the blade pitch or pitch angle of each rotor blade 22 (i.e., an angle that determines a perspective of the blade 22 with respect to the direction 28 of the wind). As is generally understood, the pitch angle may be adjusted about a pitch axis 30 of each rotor blade 22 in order to control the loads acting on the blades 22 (i.e., by adjusting an angular position the rotor blades 22 relative to the wind). Thus, in several embodiments, the pitch controller 26 may control the loads acting on the rotor blades 22 by transmitting suitable control signals to a pitch adjust mechanism (not shown) of each rotor blade 22.

Referring now to FIG. 2, a perspective view of one of the rotor blades 22 shown in FIG. 1 is illustrated in accordance with aspects of the present subject matter. As shown, the rotor

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blade 22 includes a blade root 32 configured for mounting the rotor blade 22 to the hub 20 of a wind turbine 10 (FIG. 1) and a blade tip 34 disposed opposite the blade root 32. A blade body 36 of the rotor blade 22 may extend lengthwise between the blade root 32 and the blade tip 34 and may generally serve as the outer shell of the rotor blade 22. As is generally understood, the blade body 36 may define an aerodynamic profile (e.g., by defining an airfoil shaped cross-section, such as a symmetrical or cambered airfoil-shaped cross-section) to enable the rotor blade 22 to capture kinetic energy from the wind using known aerodynamic principles. Thus, the blade body 36 may generally include a pressure side 38 and a suction side 40 extending between a leading edge 42 and a trailing edge 44. Additionally, the rotor blade 22 may have a span 46 defining the total length of the blade body 36 between the blade root 32 and the blade tip 34 and a chord 48 defining the total length of the blade body 36 between the leading edge 42 and the trailing edge 44. As is generally understood, the chord 48 may vary in length with respect to the span 46 as the blade body 36 extends from the blade root 32 to the blade tip 34.

Moreover, as shown, the rotor blade 22 may also include a plurality of T-bolts or root attachment assemblies 50 for coupling the blade root 32 to the hub 20 of the wind turbine 10. In general, each root attachment assembly 50 may include a barrel nut 52 mounted within a portion of the blade root 32 and a bolt 54 coupled to and extending from the barrel nut 52 so as to project outwardly from a root end 56 of the blade root 32. By projecting outwardly from the root end 56, the bolts 54 may generally be used to couple the blade root 32 to the hub 20. For example, as is generally understood, the bolts 54 may be configured to be received within and mounted to a pitch bearing (not shown) of the wind turbine 10, with such pitch bearing being mounted, in turn, to the wind turbine hub 20.

As described above, during operation of the wind turbine 10, aerodynamic wind loads acting on the rotor blade 22 may be transmitted through the blade root 32 and into the hub 20 via the bolts 54. As a result, the bolts 54 may be subjected to various different types of load conditions. For example, the bolts 54 may be subjected to blade fatigue loads acting about a bending axis in a chordwise or edgewise direction (indicated by arrow 55) of the rotor blade 22 (i.e., a direction extending between the leading and trailing edges 42, 44 of the rotor blade 22). In addition, the bolts 54 may be subjected to blade extreme bending loads acting on an axis in the flapwise direction (indicated by arrow 57) of the rotor blade 22 (i.e., a direction perpendicular to the edgewise direction that extends generally from the pressure side 38 to the suction side 40 of the rotor blade 22).

Referring now to FIG. 3, a root end view of the blade root 32 shown in FIG. 2 is illustrated in accordance with aspects of the present subject matter, with the bolts 54 being cut-off at the root end 56 of the blade root 32 for purposes of illustration. As shown in FIG. 3, in several embodiments, the blade root 32 may include a plurality of bolts 54 installed therein having variable bolt diameters.

It should be appreciated that, as used herein, the term “bolt diameter” may refer to a thread diameter and/or to a shank diameter of the bolts 54. The term “thread diameter” may further refer to a minor diameter, a major diameter and/or a pitch diameter of the bolts 54. For example, FIG. 6 illustrates a partial, cross-sectional view of a root bolt 54 having threads 58 defining a minor diameter 60, a major diameter 62 and a pitch diameter 64 and a shank 59 defining a shank diameter 65. As shown, the minor diameter 60 may generally be defined by the portion of the bolt 54 extending between the opposed valleys of the threads 58 and, thus, corresponds to

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the smallest diameter of the threads **58**. Alternatively, the major diameter **62** may generally be defined between the opposed peaks of the threads **58** and, thus, corresponds to the largest diameter of the threads **58**. Additionally, as shown in FIG. 6, the pitch diameter **64** (also referred to as the mean diameter) may be defined between the minor and major diameters **60**, **62** and may generally correspond to the diameter at which each pitch is equally divided between the mating male and female threads. Moreover, the shank diameter **65** may generally correspond to the diameter of the shank **59** of the bolt **54** (i.e., the non-threaded portion of the bolt **54**).

Referring back to FIG. 3, in several embodiments, two or more of the bolts **54** used to couple the rotor blade **22** to the wind turbine hub **20** may define varying shank diameters **65**. For instance, as shown in the illustrated embodiment, a first portion of the bolts **54** may each define a first shank diameter (indicated by the hatched circle **65a**) while a second portion of the bolts **54** may each define a second shank diameter (indicated by the hatched circle **65b**), with the first shank diameter **65a** being smaller than the second shank diameter **65b**. In such an embodiment, the specific circumferential location at which each bolt **54** is installed may be selected based on the differing load conditions experienced around the circumference of the blade root **32**. For example, the small shank diameters may make the threaded portions of the bolts **54** more resistant to the fatigue loads transmitted through the blade root **32** in the edgewise direction **55**. Thus, as shown in FIG. 3, the bolts **54** defining the smaller shank diameters **65a** may be installed along the edgewise portions **66** of the blade root **32** (i.e., those portions disposed at and/or adjacent to the intersection of the edgewise axis **55** with the blade root **32**). Similarly, bolts **54** with large shank diameters may be more equipped to handle the extreme bending loads transmitted through the blade root **32** in the flapwise direction **57**. Thus, as shown in FIG. 3, the bolts **54** defining the larger shank diameters **65b** may be installed along the flapwise portions **68** of the blade root **32** (i.e., those portions disposed at and/or adjacent to the intersection of the flapwise axis **57** with the blade root **32**).

It should be appreciated that the shank diameters **65a**, **65b** selected for the bolts **54** may generally vary across any suitable range. However, in several embodiments, the shank diameters **65a**, **65b** may vary between a diameter ranging from about 50% of the minor diameter **60** of the threads **58** to about 100% of the minor diameter of the threads **58**, such as from about 60% of the minor diameter **60** to about 100% of the minor diameter **60** or from about 70% of the minor diameter **60** to about 90% of the minor diameter **60** and all other subranges therebetween. For example, as shown in FIG. 6, the shank diameter **65** may be generally equal to minor diameter **60**, which may represent a larger shank diameter **65b** for the bolts **54**. Alternatively, as shown in FIG. 7, the shank diameter **65** may be significantly smaller than the minor diameter **60** (e.g., down to 50% of the minor diameter **60**), which may represent a smaller shank diameter **65a** for the bolts **54**.

It should also be appreciated that, although FIG. 2 only depicts bolts **54** defining two different shank diameters **65a**, **65b**, the disclosed rotor blade **22** may generally include bolts **54** defining any number of different shank diameters **65**. For example, in one embodiment, the shank diameters **65** of the bolts **54** may be progressively decreased or increased as the bolts **54** are positioned closer to the locations around the circumference of the blade root **32** at which the fatigue loads or extreme bending loads, respectively, are highest.

Additionally, in several embodiments, when the shank diameters **65a**, **65b** of the bolts **54** are being varied, the thread diameters **60**, **62**, **64** of the bolts **54** may be maintained con-

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stant. For example, as shown in FIG. 3, the major diameter **62** (shown by the dashed circle) is the same for each bolt **54**. Alternatively, one or more of the thread diameters **60**, **62**, **64** may be varied together with the shank diameters **65** or in any other suitable combination. For example, in one embodiment, one or more of the thread diameters **60**, **62**, **64** may be varied while the shank diameters **65** are maintained constant.

It should also be appreciated that, when the shank diameters **65a**, **65b** of the bolts **54** are being varied, it may be desirable to vary the pitch of the threads **58** so that each bolt **54** may be properly tensioned within the blade root **32**.

Moreover, it should be appreciated that, in alternative embodiments, the different sized bolts **54** may be positioned around the circumference of the blade root **32** at any other suitable locations. For example, instead of positioning the bolts **54** based on the locations of the different loads transmitted through the blade root **32**, the different sized bolts **54** may be installed randomly at different locations around the circumference of blade root **32**.

Referring now to FIG. 4, another root end view of the blade root **32** shown in FIG. 2 is illustrated in accordance with aspects of the present subject matter. As shown in FIG. 4, as an alternative to varying the bolt diameter(s) **60**, **62**, **64**, **65**, the bolts **54** may be configured to have variable circumferential spacing **70** (defined as the angular spacing between the center of two adjacent bolts **54**) around at least a portion of the circumference of the blade root **32**. In such an embodiment, the specific circumferential spacing **70** defined between any two adjacent bolts **54** may be selected based on the magnitude of the loads transmitted through the blade root **32** at such location. For example, the blade root **32** may include various high load regions **72** at which the loads transmitted through the blade root **32** are relatively high or extreme, such as the edgewise portions **66** of the blade root **32** experiencing high fatigue loads and/or the flapwise portion **68** of the blade root **32** experiencing high compressive bending loads (i.e., the portion of the blade root **32** aligned with the suction side **40** of the rotor blade **22**). Thus, as shown in FIG. 4, the circumferential spacing **70** of the bolts **54** located within the high load regions **72** may be relatively small, thereby allowing for a larger number of bolts **54** to be installed within such regions **72** to accommodate the higher loads. Similarly, the blade root **32** may also include various low load regions **74** at which the loads transmitted through the blade root are significantly lower than in the high load regions **72**. As such, the circumferential spacing **70** of the bolts **54** located within the low load regions **74** may be increased since fewer bolts **54** may be required within such regions **72** to accommodate the lower loads.

It should be appreciated that the amount of variance in the circumferential spacing **70** of the bolts **54** may generally depend on the size of the blade root **32** and/or the number of bolts **54** installed within the blade root **32**. However, in several embodiments, the circumferential spacing **70** of the bolts **54** may generally be varied from about 2 degrees to about 36 degrees, such as from about 2.5 degrees to about 30 degrees or from about 3 degrees to about 15 degrees or from about 3.5 degrees to about 7 degrees and all other subranges therebetween.

It should also be appreciated that, in alternative embodiments, the circumferential spacing **70** of the bolts **54** may be varied without consideration of the location and/or magnitude of the loads transmitted through the blade root **32**. For example, in one embodiment, the circumferential spacing **70** of the bolts **54** may be varied randomly around the circumference of the blade root **32**.

Additionally, it should be appreciated that, in further embodiments of the present subject matter, the bolts **54** may be configured to have both varied bolt diameter(s) **60**, **62**, **64**, **65** and varied circumferential spacing **70**. For example, FIG. **5** illustrates one example of how both the bolt diameter(s) **60**, **62**, **64**, **65** and the circumferential spacing **70** of the bolts may be varied around the circumference of the blade root **32**. As shown in FIG. **5**, the bolts **54** disposed along the edgewise portions **66** of the blade root **32** may be configured to define smaller shank diameters **65a** and may have a smaller circumferential spacing **70** in order to accommodate the high fatigue loads experienced along such portions **66** of the blade root **32**. Similarly, the bolts **54** disposed along the flapwise portion **68** of the blade root **32** aligned with the suction side **40** of the rotor blade **22** may be configured to define larger shank diameters **65b** and may have a smaller circumferential spacing **70** to accommodate the high, compressive bending loads experienced along such portion **78** of the blade root **32**. Moreover, as shown in FIG. **5**, since the remainder of the blade root **32** is generally subjected to lower loads, the bolts **54** positioned along such low load regions **74** may have significantly larger circumferential spacing **70** and may define any suitable thread diameter **65**.

Of course, it should be appreciated that, in alternative embodiments, the bolts diameters **60**, **62**, **64**, **65** and the circumferential spacing **70** of the bolts **54** may be varied in any other suitable manner, such as by varying both the bolts diameters **60**, **62**, **64**, **65** and the circumferential spacing **70** of the bolts **54** without consideration of the loads acting on the blade root **32**.

This written description uses examples to disclose the invention, including the best mode, and also to enable any person skilled in the art to practice the invention, including making and using any devices or systems and performing any incorporated methods. The patentable scope of the invention is defined by the claims, and may include other examples that occur to those skilled in the art. Such other examples are intended to be within the scope of the claims if they include structural elements that do not differ from the literal language of the claims, or if they include equivalent structural elements with insubstantial differences from the literal languages of the claims.

What is claimed is:

1. A rotor blade for a wind turbine, the rotor blade comprising:

a body extending lengthwise between a blade root and a blade tip, the body including a pressure side and a suction side extending between a leading edge and a trailing edge; and

a plurality of bolts extending from the blade root, wherein a bolt parameter of the plurality of bolts is varied for at least two of the bolts based on loads transmitted through the blade root,

wherein the bolt parameter comprise both a bolt diameter and a circumferential spacing the plurality of bolts.

2. The rotor blade of claim **1**, wherein the bolt diameter comprises at least one of a minor diameter, a major diameter, a pitch diameter or a shank diameter of the plurality of bolts.

3. The rotor blade of claim **1**, wherein the plurality of bolts includes a first plurality of bolts defining a first shank diam-

eter and a second plurality of bolts defining a second shank diameter, wherein the first shank diameter is smaller than the second shank diameter.

4. The rotor blade of claim **3**, wherein the first plurality of bolts are disposed along edgewise locations of the blade root and the second plurality of bolts are disposed along flapwise locations of the blade root.

5. The rotor blade of claim **1**, wherein the blade root includes at least one high load region and at least one low load region, the circumferential spacing of the plurality of bolts disposed along the at least one high load region being smaller than the circumferential spacing of the plurality of bolts disposed along the at least one low load region.

6. The rotor blade of claim **1**, wherein the circumferential spacing ranges from about 2 degrees to about 36 degrees.

7. A rotor blade for a wind turbine, the rotor blade comprising:

a body extending lengthwise between a blade root and a blade tip, the body including a pressure side and a suction side extending between a leading edge and a trailing edge; and

a plurality of bolts extending from the blade root, the plurality of bolts including a first plurality of bolts defining a first shank diameter and a second plurality of bolts defining a second shank diameter, the first shank diameter being smaller than the second shank diameter,

wherein the first plurality of bolts are disposed along edgewise locations on the blade root and the second plurality of bolts are disposed along flapwise locations on the blade root.

8. The rotor blade of claim **7**, wherein the bolt diameter is varied based on loads transmitted through the blade root.

9. The rotor blade of claim **7**, wherein a circumferential spacing of the plurality of bolts is also varied around at least a portion of a circumference of the blade root.

10. A rotor blade for a wind turbine, the rotor blade comprising:

a body extending lengthwise between a blade root and a blade tip, the body including a pressure side and a suction side extending between a leading edge and a trailing edge; and

a plurality of bolts extending from the blade root, wherein a circumferential spacing of the plurality of bolts is varied around at least a portion of a circumference of the blade root.

11. The rotor blade of claim **10**, wherein the blade root includes at least one high load region and at least one low load region, the circumferential spacing of the plurality of bolts at the at least one high load region being smaller than the circumferential spacing of the plurality of bolts at the at least one low load region.

12. The rotor blade of claim **10**, wherein the circumferential spacing ranges from about 2 degrees to about 36 degrees.

13. The rotor blade of claim **12**, wherein the circumferential spacing ranges from about 3.5 degrees to about 7 degrees.

14. The rotor blade of claim **10**, wherein a bolt diameter of the plurality of bolts is also varied for at least two of the bolts.

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